

SAI Global File #004008 Burlington, Ontario, Canada

OVERCOAT PEN—GREEN

419D-P-GR

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Name: Overcoat Pen—Green SDS Code: 419D-P-GR

Related Part # 419D-P-GR

Recommended Use and Restriction on Use

Use: Protective coating for printed circuit boards

Uses Advised Against: Not available

Details of Manufacturer or Importer

Manufacturer

MG Chemicals 1210 Corporate Drive Burlington, Ontario L7L 5R6 CANADA

+1-800-340-0772 Fax +1-800-340-0773 E-MAIL support@mgchemicals.com **WEB** www.mgchemicals.com

MG Chemicals (Head Office) 9347-193 Street

Surrey, British Columbia V4N 4E7

CANADA

+1-905-331-1396 FAX +1-905-331-2682

info@mgchemicals.com E-MAIL

E-MAIL (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY—leaks, spills, fires, exposures or accidents

USA or CANADA: Call CHEMTREC 2: +1-800-424-9300

For emergencies involving dangerous goods; Collect 24/7

CANADA: Call CANUTEC 2: +1-613-996-6666 or *666 on cellular phones

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Section 2: Hazard(s) Identification

Classification of Hazardous Chemical

GHS Categories

Criteria		Category	Signal Word	Pictograms
Flammable Liquid		2	Danger	Flame
Carcinogenicity		2	Warning	Health
Skin Sensitization		1	Warning	Exclamation
Eye Irritation		2	Warning	Exclamation
Specific Target Organ Toxicity	Single Exposure	3	Warning	Exclamation
Environmental Hazard	Acute Aqua. Tox.	3	none	none

Note: The degree of severity is ranked within each hazard class from

Other Classifications

HMIS® RATING

HEALTH:	* 2
FLAMMABILITY:	3
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	7,

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

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^{1 (}Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.



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Label Elements

Signal Word	DANGER
Pictograms	Hazard Statements
	H225: Highly flammable liquid and vapor
	H351: Suspected of causing cancer by inhalation
^	H317: May cause and allergic skin irritation
(1)	H319: Causes serious eye irritation
\	H336: May cause drowsiness or dizziness
No Symbol Mandated	H402: Harmful to aquatic life
Prevention	Precautionary Statements
P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, flames, and other ignition sources. No Smoking.
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P233	Keep container tightly closed.
P261 + P271	Avoid breathing vapors. Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/eye protection.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.

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Prevention	Precautionary Statements	
P370 + P378	case of fire: Use dry chemical, carbon dioxide, chemical foam, or ter spray to extinguish.	
P303 + P361 + P364 + P352	IF ON SKIN (or hair): Take off immediately all contaminated clothing and wash it before reuse. Wash with plenty of water.	
P333 + P313	If skin irration or rash occurs: Get medical advice/attention.	
P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTRE/doctor if you feel unwell.	
P308 + P313	IF exposed or concerned: Get medical advice/attention.	
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P337 + P313	If eye irritation persists: Get medical advice/attention.	
Storage	Precautionary Statements	
P403 + P235	Store in well-ventilated place. Keep cool.	
P405	Store locked up.	
Disposal	Precautionary Statements	
P501	Dispose of contents/container in accordance to local/regional/international regulations.	

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Skin Dryness	Repeated exposure may cause skin dryness or cracking.	Not applicable	Not applicable

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Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(wt/wt)
123-86-4	n-butyl acetate	53%
78-93-3	butan-2-one a)	12%
108-65-6	1-methoxy-2-propanol acetate	5%
1333-86-4	carbon black	1%
8052-41-3	Stoddard solvent	1%
13463-67-7	titanium dioxide	0.2%
80-62-6	methyl methacrylate	0.1%
97-88-1	n-butyl methacrylate	0.1%

a) Also known as methyl ethyl ketone (MEK)

Section 4: First-Aid Measures

Exposure Condition	GHS Code/Symptoms/Precautionary Statements		
IF ON SKIN (or hair)	P303 + P361 + P352, P333 + P313, P363		
Immediate Symptoms	redness, irritation, dry skin		
Response	Take off immediately all contaminated clothing.		
	Wash with plenty of water or shower.		
	If skin irritation or rash occurs: Get medical advice/attention.		
	Wash contaminated clothing before reuse.		
IF INHALED	P304 + P340, P312, P308 + P313		
Immediate Symptoms	dizziness, drowsiness, cough, headaches, sore throat, nausea		
Response	Remove person to fresh air and keep comfortable for breathing. If you feel unwell: Call a doctor.		
	IF exposed or concerned: Get medical advice/attention.		
IF IN EYES	P305 + P351 + P338, P337 + P313		
Immediate Symptoms	redness, irritation, pain		
Response	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
2	If eye irritation persists: Get medical advice/attention.		

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IF SWALLOWED	P301 + P330, P331
Immediate Symptoms	nausea, sore throat, diarrhea, drowsiness, dizziness, vomiting
Response	Rinse mouth. Do NOT induce vomiting.

Section 5: Fire-Fighting Measures

In case of fire	P370 + P378
Extinguishing Media	Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.
Specific Hazards	The liquid may float on water and ignite.
	The vapors are heavier than air and may accumulate in low-lying areas. Vapors may travel long distances and ignite at an ignition source, which can cause a flashback or an explosion.
Combustion Products	Produces carbon oxides (CO,CO ₂)
Fire-Fighter	Wear self-contained breathing apparatus and full fire fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	See personal protection recommendations in Section 8.
Precautions for Response	Avoid breathing the vapors. Remove or keep away all sources of extreme heat or open flames.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways.
Containment Methods	Not applicable
Cleaning Methods	Collect liquid in a sealable, solvent-resistant container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wash spill area with soap and water to remove the last traces of residue.
Disposal Methods	Dispose of spill waste according to Section 13.

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Section 7: Handling and Storage

Prevention Keep out of reach of children.

Keep away from heat, hot surfaces, sparks, open flames and other

ignition sources. No smoking.

Obtain special instructions before use. Do not handle until all safety

precautions have been read and understood.

Keep container tightly closed.

Avoid breathing vapors. Use only outdoors or in a well-ventilated area.

Do not eat, drink, or smoke when using this product.

Handling Wear protective gloves/clothing/eye protection.

Take off contaminated clothing and wash it before reuse. Contaminated

work clothing should not be allowed out of the workplace.

Wash hands thoroughly after handling.

Avoid release to the environment.

Storage Store in well ventilated place. Keep cool.

Store locked up.

Section 8: Exposure Controls/Personal Protection

Routes of Entry

Skin contact, Inhalation, and Eyes contact

Substances with Occupational Exposure Limit Values

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
n-butyl acetate	ACGIH U.S.A. OSHA PEL Canada AB Canada BC Canada ON Canada QC	150 ppm 150 ppm 150 ppm 20 ppm 150 ppm 150 ppm	Not established Not established 200 ppm 200 ppm Not established 200 ppm

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Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
butan-2-one	ACGIH	200 ppm	125 ppm
	U.S.A. OSHA PEL	200 ppm	300 ppm
	Canada AB	200 ppm	300 ppm
	Canada BC	50 ppm	100 ppm
	Canada ON	200 ppm	300 ppm
	Canada QC	150 ppm	300 ppm
1-methoxy-2-propanol	ACGIH	Not established	Not established
acetate	U.S.A. OSHA PEL	50 ppm	Not established
	Canada AB	Not established	Not established
	Canada BC	50 ppm	7 <mark>5</mark> ppm
	Canada ON	50 ppm	Not established
	Canada QC	Not established	Not established
carbon black ^{a)}	ACGIH	3.5 mg/m ³	Not established
	U.S.A. OSHA PEL	3.5 mg/m ³	Not established
	Canada AB	3.5 mg/m ³	Not established
	Canada BC	3 mg/m ³	Not established
	Canada ON	3.5 mg/m ³	Not established
	Canada QC	3.5 mg/m ³	Not established
Stoddard solvent	ACGIH	100 ppm	Not established
	U.S.A. OSHA PEL	500 ppm	Not established
	Canada AB	100 ppm	Not established
	Canada BC	290 mg/m ³	580 mg/m ³
	Canada ON	100 ppm	Not established
	Canada QC	100 ppm	Not established
titanium dioxide	ACGIH	10 mg/m ³	Not established
	U.S.A. OSHA PEL	15 mg/m ³	Not established
	Canada AB	10 mg/m ³	Not established
	Canada BC	10 mg/m ³	Not established
	Canada ON	10 mg/m ³	Not established
	Canada QC	10 mg/m ³	Not established
methyl methacrylate	ACGIH	50 ppm ^{b)}	100 ppm
,	U.S.A. OSHA PEL	100 ppm	Not established
	Canada AB	50 ppm	100 ppm
	Canada BC	50 ppm ^{b)}	100 ppm
	Canada ON	50 ppm	100 ppm
	Canada QC	100 ppm	Not established
n-butyl methacrylate	ACGIH	Not established	Not established
	U.S.A. OSHA PEL	Not established	Not established
	Canada AB	Not established	Not established
	Canada BC	50 ppm	Not established
	Canada ON	Not established	Not established
	Canada QC	Not established	Not established

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Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH¹, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from by RTECS database² of the Canadian Centre for Occupational Health and Safety (CCOHS) a data from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

a) Respirable airborne particles

b) Sensitizer (S)

Engineering Controls

Ventilation Keep airborne concentrations below the occupational exposure

limits (OEL).

Because the carbon black and titanium dioxide are bound to the liquid mixture, it does not present an airborne hazard under normal use. Ensure adequate ventilation if the product is

mechanically misted or aerosolized.

Personal Protective Equipment

Eye protection Wear appropriate protective eyeglasses or chemical safety

goggles.

Recommendation: Ensure that glasses have side shields for

lateral protection.

Skin Protection For likely contacts, use of protective butyl rubber or other

chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant

gloves.

Respiratory Protection For over-exposures up to 10 x OEL of vapors, wear respirator

such as a half-mask respirator with organic vapor cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

RECOMMENDATION: Consult your local safety supply store to ensure your respirator has filter cartridges appropriate for the

ingredients listed in section 3 of this SDS, and that the respirator is fitted to the employee by a professional.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

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Section 9: Physical and Chemical Properties

Physical State	Liquid	Lower Flammability Limit ^{c)}	1.8%
Appearance	Green	Upper Flammability Limit ^{c)}	9.2%
Odor	Fruity	Vapor Pressure @20 °C °)	40 hPa [31 mmHg]
Odor Threshold	0.007 ppm	Vapor Density	>2.5 (Air =1)
рН	Not available	Specific Gravity @25 °C	0.93
Freezing/Melting	Not	Solubility in	Slightly
Point	available	Water	soluble
Boiling Point a)	≥80 °C	Partition	Not
	[≥176 °F]	Coefficient	available
Flash Point a), b)	-3 °C	Auto-ignition	≥315 °C
	[26.6 °F]	Temperature ^{d)}	[≥599 °F]
Evaporation	<1	Decomposition	Not
Rate	(ButAc = 1)	Temperature	available
Flammability	Not	Viscosity	110 mm²/s
(solid, gas)	available	@25 °C	

- a) Values based on butan-2-one component.
- b) Pensky-Martens closed cup
- c) Calculated based on components.
- d) Values based on 1-methoxy-2-propanol acetate, which is the component with the lowest auto-ignition value.



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Section 10: Stability and Reactivity

Reactivity Not available

Chemical Chemica

Stability

Chemically stable at normal temperatures and pressures

Conditions to

Ignition sources, open flames, and incompatible substances

Avoid

Incompatibilities Strong oxidizing agents, strong acids

Polymerization Will not occur

Decomposition Will not decompose under normal conditions. For thermal

decomposition, see combustion products in Section 5.

Section 11: Toxicological Information

Routes of Exposure

Skin contact, Inhalation, Eye contact

Symptoms Summary

Eyes May cause redness, severe irritation, or pain.

Skin May cause skin redness, irritation, and dry skin.

Inhalation May cause dizziness, drowsiness, cough, headaches, or nausea.

Ingestion May cause nausea, sore throat, diarrhea, or vomiting (see inhalation

symptoms).

Chronic Prolonged or repeated exposure may cause skin dryness, cracking, as

well as defatting the skin. May also cause skin allergies.

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Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
n-butyl acetate	>10 768 mg/kg	>17 600 mg/kg	390 ppm
	Rat	Rabbit	4 h Rat
butan-2-one	2 737 mg/kg	6 480 mg/kg	23 500 mg/m³
	Rat	Rabbit	8 h Rat
1-methoxy-2-propanol acetate	8 532 mg/kg	>5 g/kg	Not
	Rat	Rabbit	available
carbon black	>15 g/kg	>3 g/kg	Not
	Rat	Rabbit	established
Stoddard solvent	>5 000 mg/kg	>3 000 mg/kg	14 000 ppm
	Rat	Rat	8 h Rat
titanium dioxide	60 g/kg	Not	Not
	Rat	available	available
methyl methacrylate	7 872 mg/kg	>5 000 mg/kg	78 000 mg/m³
	Rat	Rabbit	4 h Rat
n-butyl methacrylate	16 000 mg/kg	113 000 µL/kg	29.8 mg/L
	Rat	Rabbit	4 h Rat

Note: Toxicity data from the RTECS database accessed through the Canadian Centre for Occupational Health and Safety (CCOHS)² were consulted. The data from supplier (M)SDS were also consulted.

Other Toxicological Effects

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Butan-2-one is a known serious eye irritant.

Sensitization

(allergic reactions)

The methyl methacrylate and n-butyl methacrylate may cause skin sensitization according to animal studies.

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Carcinogenicity

(risk of cancer)

The carbon black and titanium dioxide are possibly carcinogenic by airborne routes of exposures under WHMIS.

Because the carbon black and titanium dioxide are bound in the liquid mixture, they are not available as an airborne hazard (dust) under normal use.

Carbon Black [1333-86-4]

IARC Group 2B: Possibly carcinogenic to humans ACGIH A4: Not classified as a human carcinogen

CA Prop 65: Listed as a carcinogen (airborne, as unbound particles of respirable size)

NTP: Not listed

Titanium Dioxide [13463-67-7]

IARC Group 2B: Possibly carcinogenic to humans ACGIH A4: Not classified as a human carcinogen CA Prop 65: Listed as a carcinogen (airborne, as

unbound particles of respirable size)

NTP: Not listed

Mutagenicity

(risk of heritable genetic effects)

No known effects

No known effects

Reproductive Toxicity

(risk to sex functions)

Teratogenicity (risk of fetus malformation)

No known effects

STOT-single exposure

The n-butyl acetate, butan-2-one, Stoddard solvent, methyl methacrylate, and n-butyl methacrylate components can affect the central nervous system by inhalation causing drowsiness or dizziness.

STOT-repeated exposure

No known effects

Aspiration hazard

Based on available data, the classification criteria are not met. Contains less than 10% components of category 1, and the mixture has a kinematic

viscosity of >20.5 mm2/s at 40 °C.

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Section 12: Ecological Information

The IMDG Code criteria, the raw-material safety data sheets, and supporting data from the European Chemical Agency database (http://echa.europa.eu) were used to support the classification.

The n-butyl acetate ingredient is an acute category 3 environmental toxicant (biodegradable, with minimal LC50 of 18 mg/L for fathead minnow).

The 2-butanone (MEK) ingredient is not classified as an environmental hazard according to GHS criteria.

The 1-methoxy-2-propanol acetate component is an acute category 3 environmental toxicant (with minimal LC50 96 h of \geq 100 mg/L Salmo gairdneri).

Based on available data, carbon black and titanium dioxide are not classified as environmental hazards according to GHS criteria.

The Stoddard solvent is a chronic category 2 environmental toxicant.

Acute Ecotoxicity

Category 3

H402: Harmful to aquatic life

Avoid release ot the environment.

Chronic Ecotoxicity

Available data doesn't give rise to classification as a chronic ecotoxicant.

Biodegradability

Expected to be biodegrable. The volatile solvent constituents will oxidize rapidly in air by photochemical reaction.

Other Effects

Regulated Volatile Organic Compounds (VOC) content according to the US (EPA) and Canadian (CEPA) authorities.

VOC = 74% [681 g/L]



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Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

Section 14: Transport Information

Ground

Refer to TDG (Canadian Transportation of Dangerous Goods regulations) and **USA DOT 49 CFR** (Parts 100 to 185) **Regulations.**

Sizes 5 liters and under

Limited Quantity



UN number: UN1263 Shipping Name: PAINT

Class: 3

Packing Group: II
Marine Pollutant: No
Flash Point = -3 °C [26.6 °F]

Air

Refer to ICAO-IATA Dangerous Goods Regulations.

Sizes 30 mL and under

Excepted QuantityDocument as class **E2**



UN number: UN1263 Shipping Name: PAINT

Class: 3

Packing Group: II Marine Pollutant: No Flash Point = -3 °C [26.6 °F]

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Sea

Refer to IMDG regulations.

Sizes 30 mL and under

Excepted Quantity
Document as class E2



UN number: UN1263 **Shipping Name:** PAINT

Class: 3

Packing Group: II Marine Pollutant: No Flash Point = -3 °C [26.6 °F]

Note: Shipper must be appropriately <u>trained and certified</u> before involvement with the transport of dangerous goods.

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Section 15: Regulatory Information

Canada

WHMIS 1988 Classification





B2 - Flammable Liquid;

D2A - Very Toxic (Carcinogen IARC 2B);

D2B - Toxic Other (Skin Sensitizer, Eye Irritant)

Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL.

Industry and Science Canada

MG Labels products intended for the workplace to conform to WHMIS labeling regulations. Product identification, net quantity declaration, minimum printing type size heights, and packaging of this product are in compliance.

Health Canada

Products produced by MG Chemicals intended for retail display conform to the Canadian Consumer Labeling Regulations.

USA

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product contains methyl methacrylate, which is listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains 0.1% of methyl methacrylate (CAS# 80-62-4; reportable quantity = 1000 lb), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

This product contains n-butyl acetate (CAS# 123-86-4) and 2-butanone (CAS# 78-93-3), which are subject to the CERCLA reporting requirements at the 5000 lb (2268 kg) threshold.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

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California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, June 06, 2014 revision, USA).

This product contains carbon black and titanium dioxide, which are listed as carcinogenic substances when airborne, as unbound particles of respirable size.

Europe

RoHS

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, or PBDE's, and complies with European RoHS regulations.

WEEE

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared byMichel HacheyDate of Creation20 April 2015SupersedesNot applicableReason for Changes:New product

Reference

- 1) ACGIH 2013 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2013).
- 2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

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Abbreviations

ACGIH American Conference of Governmental Industrial Hygienists (USA)

EC50 Half maximal effective concentration

EL50 Half maximal effective loading

IARC International Agency for Research on Cancer

NOELR No observable effect loading ratio NTP National Toxicology Program

GHS Globally Harmonized System of Classification of Labeling of Chemicals

LC50 Lethal Concentration 50%

LCLo Lowest published lethal concentration

LD50 Lethal Dose 50%

OEL Occupational Exposure Limit
PEL Permissible Exposure Limit

SDS Safety Data Sheet

STEL Short-Term Exposure Limit

TCLo Lowest published toxic concentration

TWA Time Weighted Average VOC Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or

problems with this product. Application notes, instructions, and FAQs

are located at www.mgchemicals.com.

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L7L 5R6 V4N 4E7

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M.G. Chemicals, Ltd. believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional, national, and international

regulations.