

ThreeBond 2890D

Mechanical Parts Cleaner

ThreeBond **2890D** is a cleaner used for removing grease, dirt or resin from mechanical parts. It is efficient in cleaning a wide range of materials.

1. Features

- Removal of resins traces
- High dissolving capacity
- No content of volatile solvent
- Water soluble
- Low residue

2. Properties

Test	Results	Units
Colour	Transparent	-
Viscosity at 25°C	4	mPa.s
Specific gravity at 25°C	1.01	-
Boiling point	275	°C
Flash point	141	°C
Freezing point	- 29.7	°C
Vapor pressure	< 0.01	°C
Surface tensile strength	33.8	Dynes/cm ²

3. Tests on materials

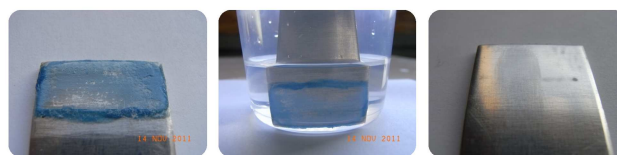
Materials	Results
PE	No change
PP	No change
PPS	No change
PAD	No change
Nylon	No change
PET	Dissolved
Acrylic	Dissolved
PC	Dissolved
PS	Dissolved

Materials	Results
ABS	Dissolved
PVC	Dissolved
Aluminium	No change
Steel	No change
Stainless Steel	No change
Copper	No change

Efficiency on cured silicone



Efficiency on cured anaerobic resin



Efficiency on cured cyanoacrylate



Efficiency on liquid epoxy resin



Data given here were compiled to the best of our knowledge and are based on experiments and tests of our Company. We cannot guarantee the results obtained through the use of our products, and all products are sold and samples given without any warranty, expressed or implied, of fitness for any particular purpose or otherwise and upon condition that the user shall make his own tests to determine the suitability of the product for his purpose.

4. Handling

- Before use, please refer to the safety data sheet.
- Be sure to use it in well enough ventilated area.
- Use the personal protective equipment recommended in the safety data sheet.
- To avoid any deterioration of certain plastics, a prior test is recommended.
- Keep the product in its original container tightly sealed and store it in a dark, dry and well ventilated place at **5 ~ 25°C**.