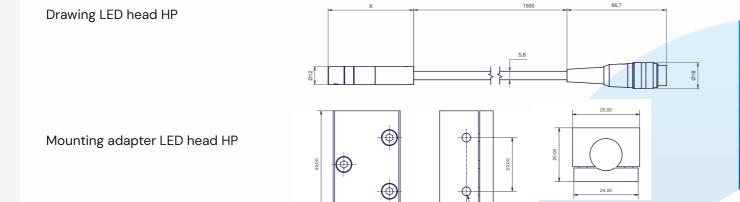




Optic 10x2 (rectangular) Exposed area (mm) lengthwise Exposed area (mm) lengthwise

Wavelength (nm) 405 Intensity* (mW/cm²) at 100% 4.500 7.000 7.000 Working distance (mm) 2.5 half-width, crosswise (mm) 10 half-width, lengthwise (mm)

*measured with a Hoenle UV meter and LED light guide sensor L2



Lens type	Length LED head HP (x) in mm
Optic 3	55.9
Optic 7	57.3
Optic 10	54.5
Optic 20	52.5
Optic 10x2	55.4

BLUEPOINT **LED**



LED POINT SOURCE WITH PROCESS FLOW CONTROL 4 LED HEADS PER **CONTROL UNIT**

5 CONTROL UNITS CAN BE STACKED 20 LED HEADS COMBINABLE

Hoenle AGNicolaus-Otto-Str. 2 82205 Gilching Germany

Phone: +49 8105 2083-0 adhesivesystems@hoenle.com



Operating parameters depend on production from the foregoing information. We reserve the Copyright Hoenle AG. Updated 09/25





BLUEPOINT **LED**

FEATURES

- Compact control unit
- Removable touch display, suitable for mounting on production machine
- Operation of up to 20 LED heads
- Various optical lenses available
- Intensity up to 20.000 mW/cm²
- Available wavelengths 365/385/405nm
- Intelligent power control
- Power setting from 10% 100%
- Input of complete program sequences thanks to Process Flow Control (PFC). Six different programs possible.

LED CONTROL

- RS232 interface for external control and transmission of exposure parameters
- Optional: Control via Profinet

MANUAL

The UV-LEDs can be controlled manually on the touch display with selectable password protection

PLC INTERFACE

For switching on, monitoring and status feedback of the LEDs. External analog input for each LED head separately for individual power setting. Release contact with safe switch-off of the LEDs in accordance with current safety guidelines.

ACCESSORIES

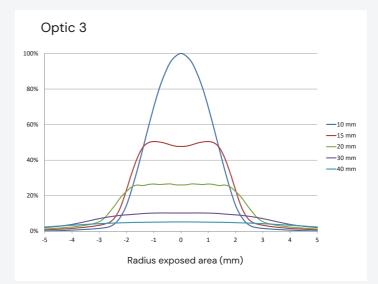
The functional range of the bluepoint LED can be extended by using optional accessories::

- Adapter for 90° beam deflection for use in narrow space
- Extension cable in different lengths
- Adapter to operate up to four foot switches per control unit

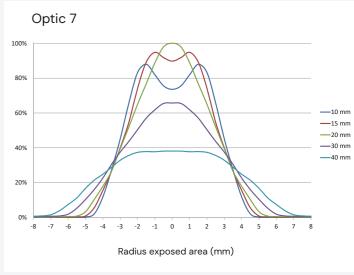
TECHNICAL DATA

LED service life	> 20.000 hours
Intensity	up to 20.000 mW/cm ²
Wavelengths	365, 385, 405 nm +/-10 nm
Power supply	20 V – 28 V DC
Max. input current	3,5 A per controller

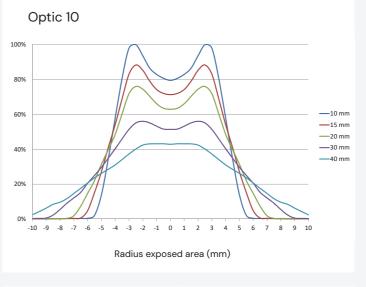
LENS TYPES FOR BLUEPOINT LED



Wavelength (nm)	365	385	405
Intensity* (mW/cm²) at 100%	14.000	20.000	20.000
Working distance (mm)		10	
Full-width at half maximum (mm)	3		

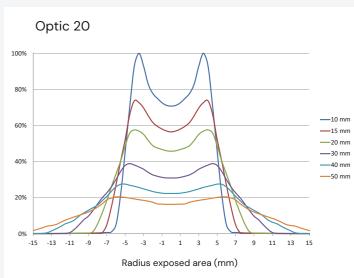


Wavelength (nm)	365	385	405
Intensity* (mW/cm²) at 100%	4.000	4.800	3.800
Working distance (mm)		10	
Full-width at half maximum (mm)		7	



Wavelength (nm)	365	385	405
Intensity* (mW/cm²) at 100%	2.000	2.600	2.400
Working distance (mm)		20	
Full-width at half maximum (mm)	10		

^{*}measured with a Hoenle UV meter and LED light guide sensor L2 $\,$



Wavelength (nm)	365	385	405
ntensity* (mW/cm²) at 100%	1.450	1.850	1.650
Working distance (mm)		40	
Full-width at half maximum (mm)	20		